

"Where Quality Meets
The Reasonable Price"



"Quality Is Priority"

Architectural Moulding Manufacturer

2135 Lawrence Avenue, East Unit B, Toronto, Ontario M1R 3A4 Canada Tel(416) 293.5678 - 1.866.712.5678 Fax(416) 293.5654

ART MOULDING INSTALLATION GUIDE

Thank You For Purchasing Art Moulding© Products. Before you begin the installation of your mouldings, be sure to follow the following instructions carefully.

EXAMINATION

Before installing Art Moulding© mouldings, it is important that they be installed on a clean and contaminant free surface. This includes oil, dust, paint, wax, water repellents, moisture frost or any contaminants that may shorten the lifespan of the moulding. If you are unsure, follow these tips:

1. Substrate shall be of a type approved by of Art Moulding© Installation Specialist or contractor.

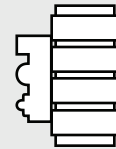
2. Substrate shall be dry and free of oil, dust, dirt, loose cement, moisture or any other non-cementitious surface contamination, and compatible with adhesive.

3. Substrate shall be free of planar irregularities greater than 6.4 mm (1/4 in.) in 3.0 m (10'0") and shall be sound and free of foreign substances.

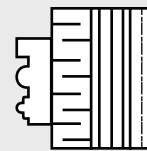
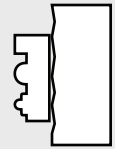
4. Report unsatisfactory conditions to contractor for correction by substrate installer before application of moulding.

SUGGESTED APPLICATION SURFACES

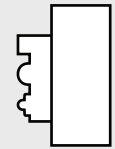
Brick Surface



Stucco Finish Surface



Prefab EIFS Panel

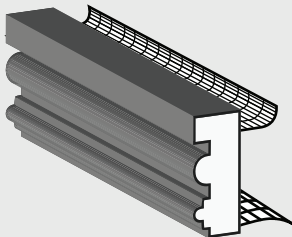


Base Coat Wall Face

PREPARATION

Once you are confident the surface you are about to install on is clean and free of any surface contaminants, you'll need to determine whether you'll need to use a backwrapping method. Please confirm with one of our specialists or your contractor on which method to use:

METHOD A - BACKWRAPPING

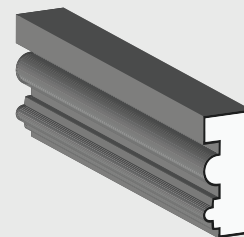


Backwrapping Instructions:

1. Peel mesh on back face of moulding along entire length and fold over on each side

2. Extend mesh above and below Moulding on to surface.

METHOD B - NON-BACKWRAPPING



Non-backwrapping installation procedure:

1. Cut and remove mesh completely from back face of moulding along entire length.

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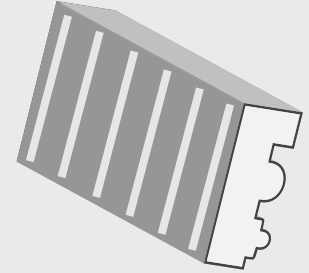
INSTALLATION INSTRUCTIONS

Once you've prepared the moulding, follow the installation instructions:

ADHESIVE APPLICATION

Apply the adhesive using the following instructions:

1. Apply adhesive to entire back surface of the moulding using a 9.5 mm (3/8") notched trowel.
2. Immediately press into place moulding while adhesive is wet.
3. Once moulding is in place, parge over the peeled fibre mesh with specified basecoat material to obtain a smooth, even finish.



Adhesive Application

Please Note: Larger Mouldings require temporary support systems or mechanical fasteners until adhesive and basecoat sets.

BUTT JOINTS

1. Apply adhesive to entire joint surface between moulding using a 9.5 mm (3/8") notched trowel.
2. While adhesive is still wet, immediately butt together moulding to ensure a tight fit. Wipe away excess adhesive.
3. Over the joint, apply a reinforcing mesh minimum 50 mm (2") on either side of the joint.
4. Embed reinforcing mesh with specified basecoat.
5. Feather out specified basecoat to obtain a smooth, even finish.

CORNER JOINTS

1. Mitre joints for a proper, tight fit at a 45 degree angle.
2. Apply adhesive to entire joint surface between moulding using a 9.5 mm (3/8") notched trowel.
3. While adhesive is still wet, immediately butt together moulding to ensure a tight fit. Wipe away excess adhesive.
4. Over the joint, apply a reinforcing mesh minimum 50 mm (2") on either side of the joint.
5. Embed reinforcing mesh with specified basecoat. Feather out specified basecoat to obtain a smooth, even finish.

FINISH COATING

Please Note: Confirm with our specialists to ensure that the finish coating is compatible with Art Moulding Exterior Mouldings.

1. After curing the moulding adhesive, remove temporary supports and fasteners and repair holes and marks in accordance with the manufacturer's written instructions.
2. Apply paint coat (primer and finish) over moulding in accordance with manufacturer's current finishing instructions.